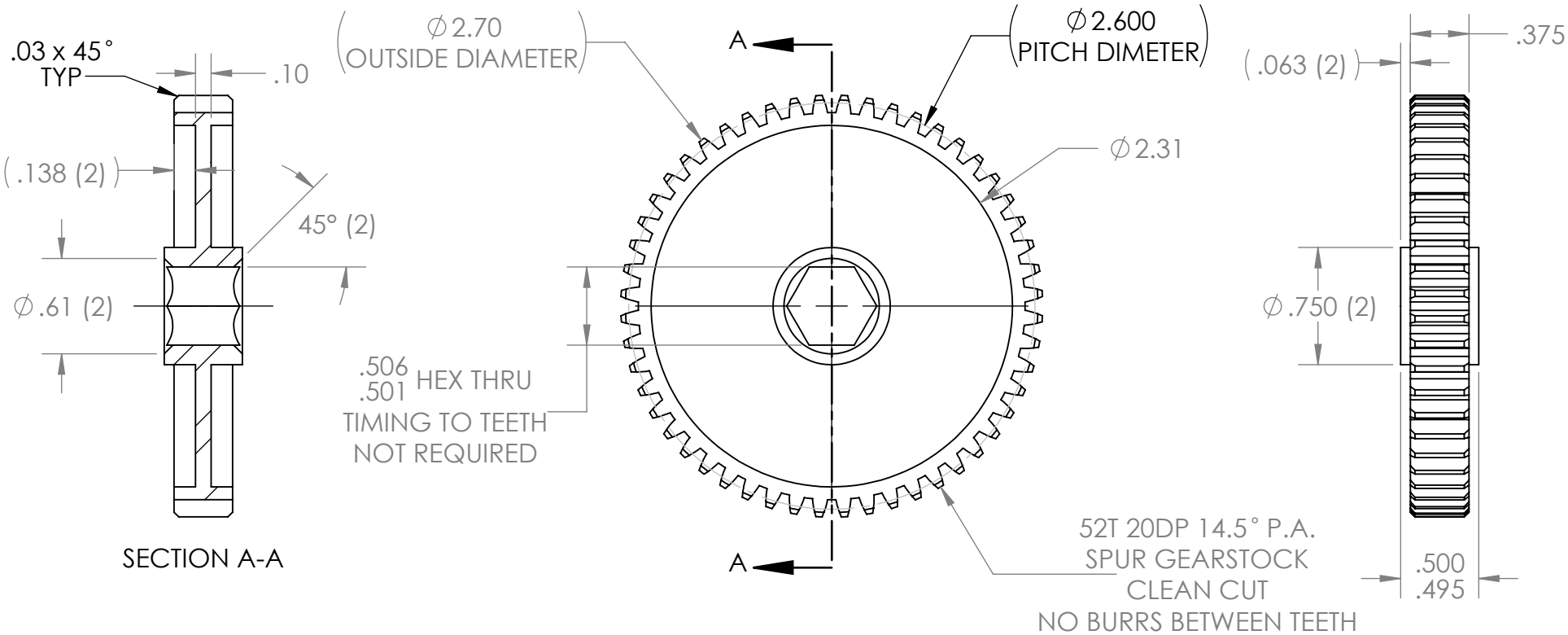
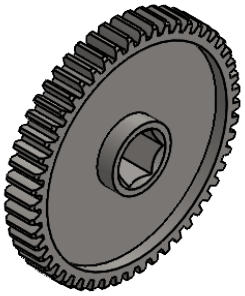
REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	6/19/2017	K. STAHLECKER
2	UPDATED HEX BORE TOL, ADDED CHAMFERS, AMDS-1	2/24/2020	N. MASSOUDA
3	INCREASED BOSS SIZE, ADDED BORE CHAMFER	6/30/2022	T. JORGENSEN



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



UNLESS OTHERWISE SPECIFIED:		COMMENTS:		
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.		
TOLERANCES:		BREAK ALL SHARP EDGES		
FRACTIONAL	±1/16			
ANGULAR: MACH	±1°			
ANGULAR: BEND	±5°			
ONE PLACE DECIMAL	±0.1			
TWO PLACE DECIMAL	±0.01			
THREE PLACE DECIMAL	±0.005			
FOUR PLACE DECIMAL	±0.0005			
MATERIAL	4140 STEEL		NAME	DATE
		CHECKED	NM	6/30/22
FINISH	DEBURRED ZINC PLATED	ENG APPR.		
		MFG APPR.		
DO NOT SCALE DRAWING		Q.A.		

AndyMark

TITLE:

52T 20DP 14.5PA
500IN HEX BORE GEAR

SIZE	DWG. NO.	REV
A	am-3821	3

SCALE: 1:1 | WEIGHT: | SHEET 1 OF 1

5 4 3 2 1